

# Review Paper on Experimental Investigation on Partial Replacement of Cement by (Ggbfs) and Partial Replacement of Course Aggregate By Rubber Pallets

Saurabh.D. Kamble<sup>1</sup>, Dr. V. P. Varghese<sup>2</sup>, Prof. M.N. Umare<sup>3</sup>  
M-Tech Student, Structural Engineering\*1, Principal\*2, Assistant Professors\*3  
Department of Civil Engineering, K.D.K College Engineering Nagpur

**Abstract-** The high consumption rate of raw materials by the construction sector, results in chronic shortage of building material and the associated environmental damage. In the last decade, many research on the utilization of waste products in concrete in order to reduce the utilization of natural available resource have been undertaken. Thus, in this paper we have tried to review the use of waste products which are replaced as cement partially by ground granulated blast furnace slag (GGBFS) and coarse aggregate by rubber pallets. The aim is to study literature review & determine how GGBFS & Rubber pallets would affect the compressive strength of concrete when used in different proportions of GGBFS 20%, 30% & 50%, & Rubber pallets 5%, 10%, 15%. This literature review investigation supports the potential use of GGBFS and rubber pallets as partial replacement in concrete production, contributing to eco-friendly and resource efficient construction practice.

**Keywords –** GGBFS, rubber pallets, green material, Strength of concrete.

## I. INTRODUCTION

In recent decades, worldwide growth of automobile industry and increasing use of car as the main means of transport have tremendously boosted tyre production. This has generated massive stockpiles of used tyres. In the early 1990s, extensive research projects were carried out on how to use used tyres in different applications. Scrap tyre is composed of ingredients that are non-degradable in nature at ambient conditions. They usually produce environmental mal-effects. Each year, India produces almost 1 billion waste tyres, or about one tyre per individual. This is a major concern for the planet and its population. Concrete has been the major instrument for providing stable and reliable infrastructure since the days of Greek and roman civilization. Concrete is the most worldwide used construction material. The increase in demand of concrete more the new method and materials are being developed for production of concrete. Ground Granulated Blast Furnace Slag (GGBFS) is a byproduct from the Blast furnace slag is a solid waste discharged in large quantities by the iron and steel industry in India. These operate at a temperature of about 1500 degree centigrade and are fed with a carefully controlled mixture of iron-ore, coke and limestone.

### Advantages of GGBFS and Rubber Pallets:

- GGBFS is an industrial byproduct, and its use reduces the environmental impact of cement production (which is energy-intensive and emits a large amount of CO<sub>2</sub>).

- Rubber pallets, typically made from recycled tyres, help reduce non-biodegradable waste in landfills.
- GGBFS and recycled rubber materials are cheaper than traditional materials, including overall construction cost.
- GGBFS improves the long-term strength, sulfate resistance, and durability of concrete, particularly in aggressive environments.
- Rubber pallets are lighter than natural aggregates, which can reduce the dead weight of structures and benefit seismic design.
- Disadvantages of GGBFS and rubber pallets:
- Replacing of cement with GGBFS may reduce early strength (although it improves later strength).
- Rubber aggregates can significantly reduce the compressive strength of concrete due to poor bonding with the cement matrix.
- Rubber particles may reduce workability and require the use of plasticizers or superplasticizers.
- Consistency in the properties of GGBFS and rubber materials can vary, affecting the uniformity of concrete.
- Rubber does not bond well with cement paste, leading to potential durability issues, particularly in high-load structural applications.

## II. MATERIAL USED

- Cement
- Sand
- Aggregate

- GGBFS
- Rubber pallets

**Cement:** - A cement is a binder, a chemical substance used for construction that sets, hardens, and adheres to other materials to bind them together. Cement is seldom used on its own, but rather to bind sand and gravel (Aggregate) together. Cement mixed with fine aggregate produce mortar for masonry or with sand and gravel, produce concrete.

**Sand:** - Sand serves as a key fine aggregate in concrete, playing a vital role in its strength, workability, and durability. It fills the voids between coarse aggregate and helps create a more homogeneous and cohesive mix.

**Aggregate:** - Aggregate in concrete serve several crucial purposes, primarily providing bulk and contributing to the materials strength, durability, and stability.

**Ground Granulated Blast Furnace Slag (GGBFS):** - It's a cementitious material used in concrete, primarily as a partial replacement for Portland cement. It's a by-product of steel making process where molten iron slag is quenched in water to form granules, which are then ground into a fine powder.

**Rubber pallets:** - Rubber is used in concrete primarily as a replacement for traditional aggregate (sand and gravel) in what's called rubberized concrete (RUC) or crumb rubber concrete (CRC). This is achieved by incorporating recycled rubber, often from tyres, into the concrete mix.

### III. LITRATURE REVIEW

- T. Vijayagowri, P. Sravana, P. Srinivasa Rao (2014). "Studies on strength behaviour of high volumes of slag in concrete Investigated the Effects on compressive strength"<sup>1</sup>  
Author used 50% GGBFS As replacement material of cement an also used various water/binder ratio are 0.55, 0.50, 0.45, 0.40, 0.36, 0.32, 0.30 and 0.27. author observed that the strength gain by replacement of slag is Inversely proportional to the water/ binder ratio and slag concrete gains appreciable amount of strength at later ages (90 days onwards). author found out that the strength of high volume of Slag concrete is more at later ages because rate of hydration of slag with Ca-(OH)<sub>2</sub> and water is Slow.
- Reshma Rughooputh and Jaylina Rana (2014) "Partial replacement of cement by ground granulated blast furnace slag in concrete".<sup>2</sup>  
Studied the effects on various properties of concrete including compressive strength, Tensile strength, splitting strength, flexure strength, modulus of elasticity, drying shrinkage and initial surface absorption by partial replacement of OPC by GGBFS on.

- Santosh Kumar karri, G.V. Rama Rao, P. Markandeya Raju (2015) "Partial replacement of cement with GGBS in concrete".<sup>3</sup>  
Researched by using 30%, 40% And 50% as cement replacement levels and cured the specimens of M20 and M40 grade of Concrete for 28 and 90 days. author tested various properties of concrete and found that the compressive strength and tensile strength of mortar mixes with slag when determined at the ages of 7, 14, 28 and days decreases at early ages of curing (3 and 7 days).
- Santosh Kumar karri, G.V. Rama Rao, P. Markandeya Raju (2015) "Partial replacement of cement with GGBS in concrete".<sup>4</sup>  
Researched by using 30%, 40% And 50% as cement replacement levels and cured the specimens of M20 and M40 grade of Concrete for 28 and 90 days. author tested various properties of concrete and found that the compressive strength and tensile strength of mortar mixes with slag when determined at the ages of 7, 14, 28 and days decreases at early ages of curing (3 and 7 days).
- Yogendra O. Patil, Prof P.N. Patil, Dr, Arun Kumar Dwivedi (2013). "GGBS as partial replacement of OPC in cement concrete".<sup>5</sup>  
Researched on the effects on Compressive strength and flexural strength of concrete when cement is partially replaced with Various percentages of GGBS. The tests were conducted with replacement ranging from 10 % To 40 % at 7, 28 and 90 days. It was observed that the strength of concrete is inversely proportional to the percentage of replacement of cement with GGBS.
- Reza Hassanli, et.al. (2019) "Influence of mixing procedures, rubber treatment, and fibre additives on rub Crete performance".<sup>6</sup>  
As the percentage of rubber used rises, the compressive strength, split tensile strength, and flexural strength are seen to decrease. The compressive strength was reduced by 30 %, 34 %, and 43 %, respectively, when 15 %, 20% and 30% rubber was used. The indirect tensile strength was reduced by 14.5% and 28.5% respectively, when 15% and 30% rubber content were used, while the flexural strength was reduced by 17% when 20% rubber content was used.
- C.Sabeer Alavi, I. Bhaskar, R. Venkata Subramani (2013). "Strength and durability characteristics of GGBFS based SSC".<sup>7</sup>  
'Studied the effects of partial replacement of cement with 10 - 50% of GGBFS and found that 30% GGBFS replacement is good as beyond that the compressive strength starts decreasing 'Studied the effects of partial replacement of cement with 10 - 50% of GGBFS and found that 30% GGBFS replacement is good as beyond that the compressive strength starts decreasing.

- “Strength and durability studies on concrete with partial replacement of cement by GGBFS” by Mohankumar R, R. Srinivas Raju, Dr. V Ramesh (2017). 8  
In this study they had used M40 grade of concrete. Cement is replaced in 20%, 35%, and 50% to the original dry weight with GGBS. They carried out various tests on M40 concrete viz. compressive strength, split tensile strength, flexural strength on the 7th, 14th and 28th day from the day of cube casted. The cured each cube of every combination under normal curing, base curing and acid curing.
- T R More, et.al. (2015) “strength appraisal of concrete containing waste tyre crumb rubber”. 9  
The findings demonstrate show that adding recycled crumb rubber aggregates to a standard concrete mix reduces the workability of the various mix samples. When 3 percent sand is replaced by crumb rubber aggregates, the flexural strength of concrete drops by around 40%, and the strength drops even more as the amount of crumb rubber aggregates increases.
- Sulagno Banerjee, et. al. (2019). “Studies on Mechanical Properties of Tyre Rubber Concrete”. 10  
It is advised that 5-10% of waste tyre rubber aggregate be replaced with coarse aggregate, which is the best replacement in concrete composites.
- L A Khan, et.al (2019) “Experimental Study on Mechanical Properties of Concrete Using Chipped Rubber Aggregates and Silica Fume”. 11  
When 10% of the silica fume is replaced with cement and 2.5 percent of the rubber aggregate is replaced with coarse aggregates, the compressive strength of the concrete increases. To achieve the best split tensile strength of concrete, 10% silica can be replaced with cement and 2.5 percent rubber aggregates can be replaced with coarse aggregates.
- S.A. A. Mustafa, et. al. (2020) “Rubberized concrete properties and its structural engineering applications”. 12  
When compared to standard concrete mixtures, rubberized concrete has a lower compressive strength. If the total aggregate material is replaced with rubber at a rate of less than 20%, the loss in compressive strength can be tolerated.
- Prof. (Dr) J. Bhattacharjee, et. al. (2020) “Experimental study of use of crumbed rubber in concrete”. 13  
When compared to regular concrete, the compressive strength of crumb rubber concrete at 10% rubber mix with fine aggregate is practically good. We may utilize the rubber to replace 10% of the fine aggregate and achieve strength of more than 65 percent of compressive strength after 7 days and 99 percent after 28 days.
- J. Jeya Arthi et.al “Partial Replacement of Cement by Ground Granulated Blast-Furnace Slag in Concrete”. 14  
Concrete making is continuously seemed for additional cementitious material with the purpose of dropping the throws away solid difficulty. This project studies the inspection attempts about the probability by means of nearby accessible GGBS as partial replacements for cement in concrete. The tests such as compressive, split tensile and flexural strength were done in Cubes, cylinder and beam. Ground Granulated Blast Furnace Slag can recover the stability characteristic to control mix. Amongst the various mixes the substitute level as 0%, 10%, 20% and 30% of Ground Granulated Blast Furnace Slag is improved with respect to strength and durability.
- Atul Dubey et.al. (2012) “Effect of blast furnace slag powder on compressive strength of concrete”. 15  
The Ordinary Portland Cement (OPC) is one of the main ingredients used for the production of concrete. Unfortunately, production of cement involves emission of large amounts of carbon-dioxide gas into the atmosphere, a major contributor for greenhouse effect and the global warming, hence it is inevitable either to search for another material or partially replace it by some other material. The search for any such material, which can be used as an alternative or as a supplementary for cement should lead to global sustainable development and lowest possible environmental impact. Concrete property can be maintained with advanced mineral admixtures such as blast furnace slag powder as partial replacement of cement 5 to 30%. Compressive strength of blast furnace slag concrete with different dosage of slag was studied as a partial replacement of cement.
- V. Vinod et.al. (2017) “Study on Strength Properties of Concrete By Partially Replacing Cement With GGBS”. 16  
Concrete is the most widely used material in the construction industry. Possessing high strength and stability, concrete is also an economical building material. The cement required in the concrete leaves enormous carbon foot print which shows an alarming impact on the global environmental conditions. Hence, there is a requirement of some material which can be effective in supporting cement when added along with it shows similar characteristics. Ground granulated blast furnace slag (GGBS) is found to be one such material which has similar characteristics when mixed with cement. GGBS is a waste material which is required to be disposed. Instead, it can be used as a supporting material to cement in certain proportions to reduce the amount of cement in constructions in order to cut down the adverse effects on the environment. The principal objective is to study the strength properties of concrete by partially replacing cement with GGBS.
- Syed Asif Ali et.al (2014) “Experimental Study on Partial Replacement of Cement by Fly ash and GGBS”. 17  
This paper presents a laboratory investigation on optimum level of Fly ash and Ground Granulated Blast Furnace Slag (GGBS) as a partial replacement of cement to study the strength characteristics of concrete. Portland

cement was partially replaced by 5%, 6%, 7%, 8%, 9%, 10% of GGBS and Fly ash by 20%, 40%, 60% respectively. The water to cementations materials ratio was maintained at 0.45 for all mixes. The strength characteristics of the concrete were evaluated by conducting Compressive strength test, Splitting Tensile strength test and Flexural strength test. The compression strength test was conducted for 7days and 28days of curing and split tensile strength test and flexural strength test were conducted for 28days of curing on a M25 grade concrete. The mix proportion M25 was found to be 1:1.36:2.71.

- “Studies on optimum usage of GGBFS in concrete” by M. Rajaram, A. Ravichandran, A. Muthadhi. (2017). 18  
This research paper investigates the effect of ground granulated blast furnace slag (GGBS) on the properties of concrete of m25 grade. The study was conducted by preparing concrete mixes with 0%, 5%, 20%,35% and 50% GGBS replacement of cement. The compressive strength, split tensile strength, and flexural strength were evaluated at 7, 14, and 28 days. The study found that the test results for each test decreases with an increase in the percentage of GGBS replacement. However, the study also revealed that there is an optimum percentage of GGBS replacement for each grade of concrete, beyond which the strength properties decline significantly. Based on the results, the optimum replacement percentage of GGBS for M25 grade concrete was found to be 20% for 28-day compressive strength.
- “Study on compressive strength of concrete on partial replacement of cement with ground granulated blast furnace slag (GGBFS)” by Rathod Ravinder, K. Sagarika, K. Deepthi, P. Spandana, S. Sruthi. (2018). 19  
The research paper titled "Study on Compressive Strength of Concrete on Partial Replacement of Cement with Ground Granulated Blast Furnace Slag (GGBS)" examines the effect of GGBS on the compressive strength of concrete. The study was conducted by preparing concrete mix by GGBS replacement of cement to 50%. The compressive strength of the concrete was evaluated at 7, 14, and 28 days. The study found that the compressive strength of concrete is less on the 7th day as compared to conventional concrete but it is found that the compressive strength is more on the 14th and 28th as compared to conventional concrete mix of M30 grade.
- “Effect of addition of fly ash and GGBFS on cement concrete in fresh and hardened state” by B K Varun, Harish B.A. (2018). 20
- This research paper investigates the effect of fly ash and GGBS on the properties of cement concrete in both fresh and hardened states. The study was conducted by preparing concrete mixes with varying percentages of fly ash and GGBS, ranging from 0% to 60% replacement of cement. The study was carried out on the M30 grade of concrete. the tests were conducted on 28th day, 56th day

and 90th day from the day of specimens casted. The properties of the concrete were evaluated in terms of compressive strength, workability, and durability. The study found that the addition of fly ash and GGBS improved the workability of the concrete mix and also resulted in an increase in compressive strength. However, the addition of fly ash and GGBS beyond a certain percentage resulted in a decrease in compressive strength.

#### IV. CONCLUSION

The literature review has evolved following observations

- Concrete cubes were prepared by replacing the cement with GGBS in three different proportions (20%, 30%, and 50%) & rubber with aggregate in three different proportions (5%, 10%, and 15%).
- The cubes casted with the above proportions have been tested for the compressive strength & split tensile strength the values obtained were compared with those of control specimens at the end of 7- and 28-days curing periods.
- Replacement of cement by 50% GGBFS helps to reduce the cement Content of concrete, thereby reducing the cost of concrete and also protecting the environment from pollution.
- Replacement of cement ranging from 30 % to 50% shows that Compressive strength at 7 days and 28 days increase at the early age but lower after the later age time.
- It's concluded that, the cost of concrete reduces at the current market rate by 14% by 20% replacement of OPC with GGBS.
- The results we can see that for compressive strength, 20% of cement replacement with GGBS gives best results.
- Its concludes that the use of GGBS in concrete can improve its durability and reduce the amount of cement used, but its replacement percentage should be optimized to achieve the desired strength properties.
- The study concludes that the use of GGBS as a partial replacement for cement can reduce the carbon footprint of concrete and also improve its long-term durability.
- Tyres pallets with a replacement of more than 15% tend to weaken the bonding between cement and aggregate, resulting in a reduction in strength.
- The usage of waste tyre rubber aggregates addresses a number of difficulties, including reducing the environmental risks posed by waste tyres.

#### REFERENCE

1. T. Vijayagowri, P. Sravana, P. Srinivasa Rao (2014) ‘Studies on strength behaviour of high volumes of slag in concrete’ International journal of research engineering and technology (IJRET), Vol.3, Issue 4
2. Reshma Rughoopath and Jaylina Rana (2014) ‘Partial replacement of cement by ground granulated blast

- furnace slag in concrete' Journal engineering trends in engineering and applied sciences (JETEAS), Vol. 5, Issue 5
3. Santosh Kumar karri, G.V. Rama Rao, P. Markandeya Raju (2015) 'Strength and durability studies on GGBS concrete' International journal of civil engineering (IJCE), Vol. 2, Issue 10.
  4. Magandeep, Ravikanth Pareek and Varinder Singh (2015) 'Utilization of ground granulated blast furnace slag to improve properties of concrete' International journal of engineering and technologies (IJET), Vol. 6, Issue 2
  5. Yogendra O. Patil, Prof P.N. Patil, Dr, Arun Kumar Dwivedi (2013) 'GGBS as partial replacement of OPC in cement concrete' International journal of scientific research (IJSR), Vol. 2, Issue 11.
  6. Osama youssf, rezhassanli, Julie e. Mills, William skinner, Xing ma, yanzhuge, rajeevroychand and rebeccagravina, influence of mixing procedures, rubber treatment, and fibre additives on rub Crete performance-10 April 2019
  7. C. Sabeer Alavi, I. Bhaskar, R. Venkata Subramani (2013) 'Strength and durability characteristics of GGBFS based SSC' International journal of engineering trends in engineering and development (IJETED), Vol. 2, Issue 3
  8. MohanKumar, R., R. Srinivas Raju, and V. Ramesh. "Strength and Durability Studies on Concrete with Partial Replacement of cement by GGBS." Impact Factor 2 (2017): 23.
  9. T More, P Jadhao and S M Dumne, strength appraisal of concrete containing waste tyre crumb rubber, Int. J. Struct. & Civil Engg. Res., Vol. 4, No. 1, November 2015,88-99
  10. Sulagno Banerjee, AritraMandal, Dr. JessyRooby, Studies on Mechanical Properties of Tyre Rubber Concrete, SSRG-IJCE, volume 3 Issue 7 – July 2016
  11. Liayaqat Ali Khan, Mr. SourabhLalotra, Shivani Bhardwaj, Experimental Study on Mechanical Properties of Concrete Using Chipped Rubber Aggregates and Silica Fume, IJRRRA, Vol. 6, Issue 1, March 2019, 12-16
  12. Hesham M. Fawzya, Suzan A. A. mustafab, Fady A. Elshazly, Rubberized concrete properties and its structural engineering applications – An overview, EIJEEST, Vol. 30,2020, 1–11
  13. Prof. (Dr.) J. Bhattacharjee, AnasMubin, experimental study of use of crumbed rubber in concrete, IRJMST, Vol 11, Issue 4, 2020,18-24
  14. A.J. Jeya Arthi, M. Hemavathy 2, M. Gouthampriya3., "Partial Replacement of Cement by Ground Granulated Blast-Furnace Slag in Concrete", Palarch's Journal of Archaeology of Egypt/Egyptology 17(7). ISSN 1567-214
  15. Atul Dubey, Dr. R. Chandak, Prof. R.K. Yadav., "Effect of blast furnace slag powder on compressive strength of concrete," International Journal of Scientific & Engineering Research Volume 3, Issue 8, August-2012 1 ISSN 2229-5518
  16. V. Vinod, B. Susheel, "Study on Strength Properties of Concrete by Partially Replacing Cement With GGBS", International Journal of Civil Engineering and Technology (IJCIET) Volume 8, Issue 4, April 2017, pp. 2044–2048, ArticleID: IJCIET\_08\_04\_233.
  17. Syed Asif Ali1 Professor Shaik Abdullah2., "Experimental Study on Partial Replacement of Cement by Fly ash and GGBS", IJSRD - International Journal for Scientific Research & Development| Vol. 2, Issue 07, 2014 | ISSN (online): 2321-0613
  18. Rajaram, M. A. Ravichandran, and A. Muthadhi. "Studies on optimum usage of GGBS in concrete." J. Innov. Science Res. Technol 2 (2017): 773-778.
  19. Ravinder, Rathod, et al. "Study on Compressive Strength of Concrete on Partial Replacement of Cement with Ground Granulated Blast Furnace Slag (GGBS)." National Conference on Water and Environment Society. 2018
  20. Varun, B. K., and B. A. Harish. "Effect of addition of fly ash and GGBS on cement concrete in fresh and hardened state." Int J Adv Eng Res Dev 5.2 (2018).